Exploring the Evolution of the Biotherapies Revolution

Suzanne Thibodeaux, MD PhD

Associate Professor

Department of Pathology and Immunology
Washington University School of Medicine
St. Louis, MO, USA

September 18, 2024



Disclosures

No relevant financial disclosures

 Board of Directors – Association for the Advancement of Blood and Biotherapies (AABB)

 Member of apheresis working group in the NHLBI Cure Sickle Cell Initiative

Learning objectives

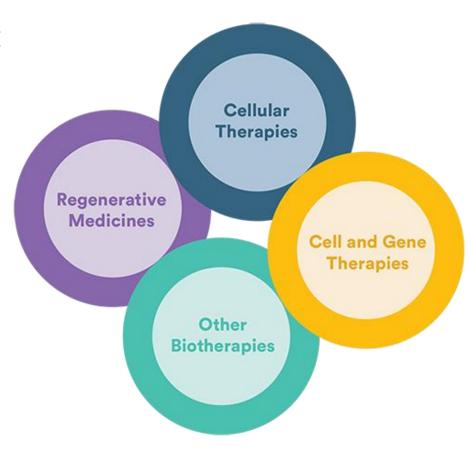
By the end of this presentation, audience members should be able to:

Describe general characteristics of biotherapies in clinical use

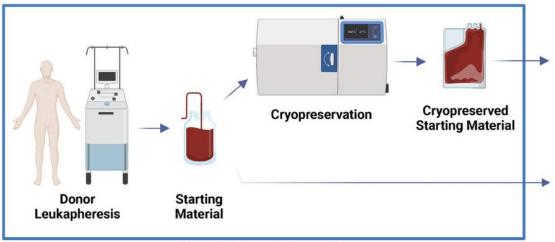
Compare biotherapies under development in anticipation of clinical use

Defining biotherapies

- Substances made from living organisms to treat disease that may occur naturally in the body or may be made in the laboratory
- Types of biotherapy can include (a few examples):
 - Molecules
 - cytokines
 - cancer vaccines
 - Antibodies
 - Cells
 - Blood transfusions (the original biotherapy!)
 - hematopoeitic stem cell transplants
 - Genetically modified cells
 - Chimeric antigen receptor T cells
 - Genetically modified hematopoietic stem cells

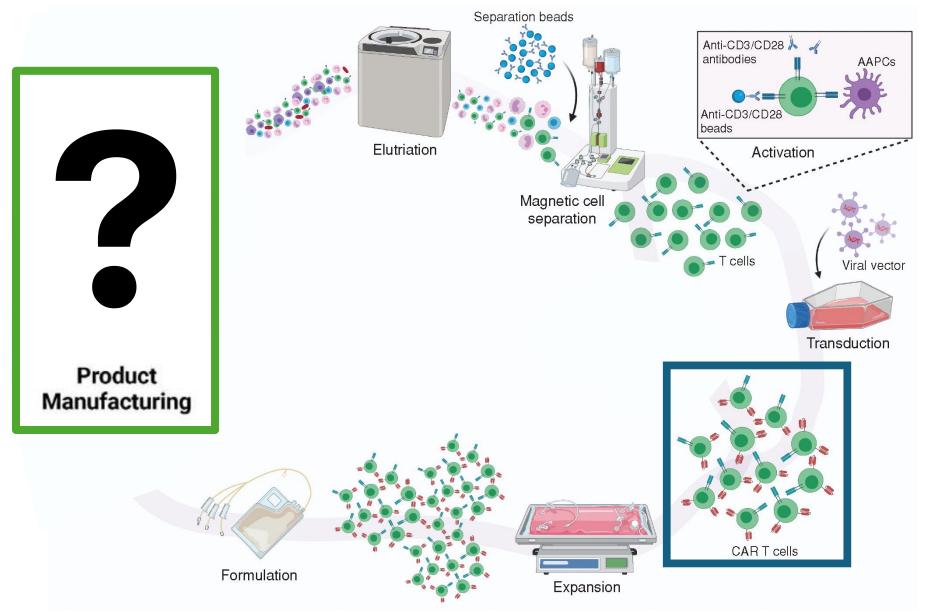


Manufacturing genetically modified cells is a complex process

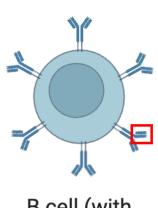


Healthcare Center

Manufacturing genetically modified cells is a complex process

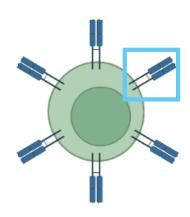


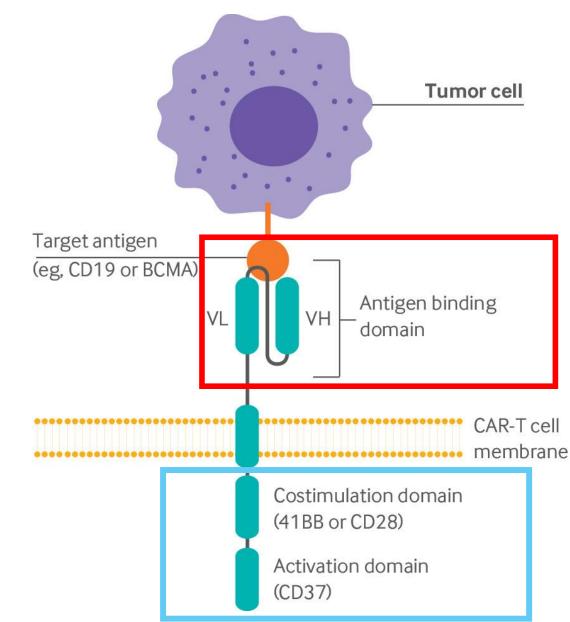
Chimeric Antigen Receptor (CAR) T cells combines the best of B cell and T cell functions



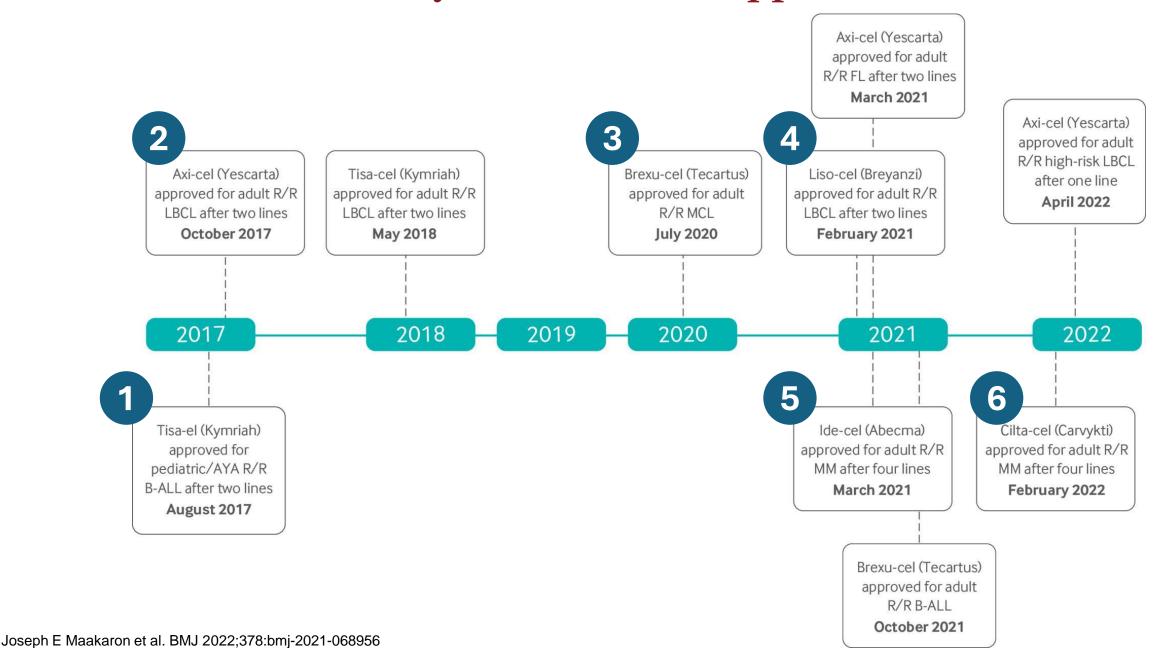
B cell (with antibodies)

T-cell (with TCRs)

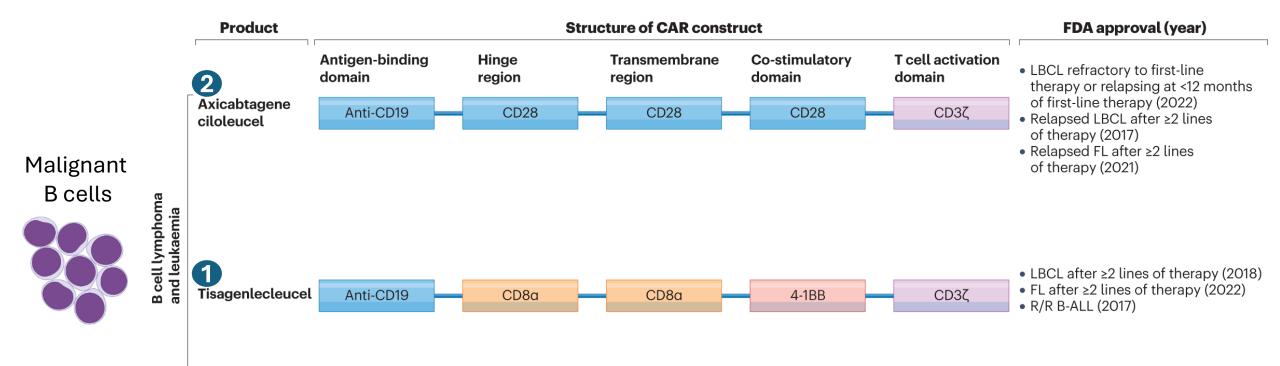


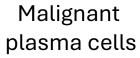


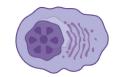
There are currently 6 CAR T cells approved for clinical use



Each approved CAR T cell has unique attributes

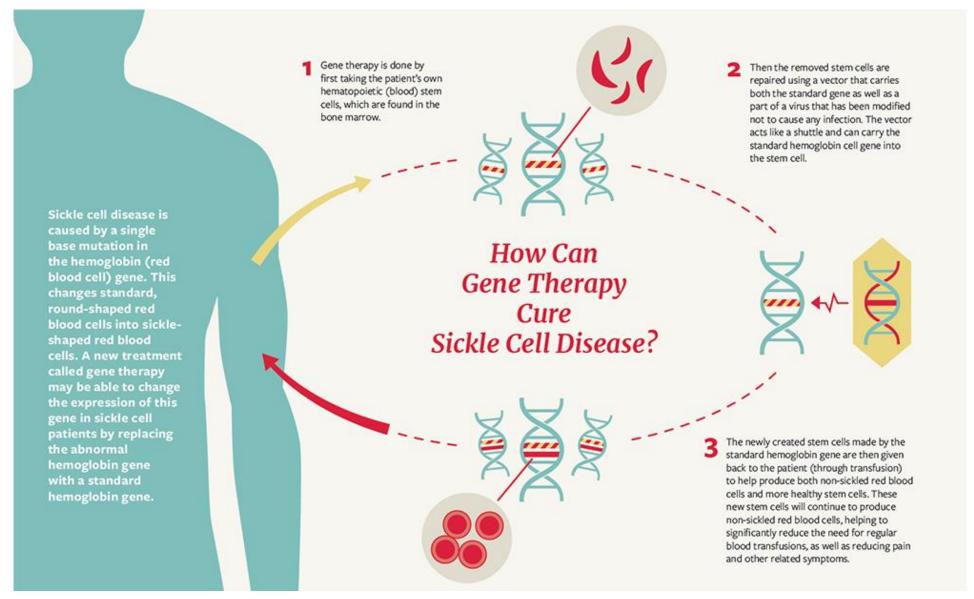






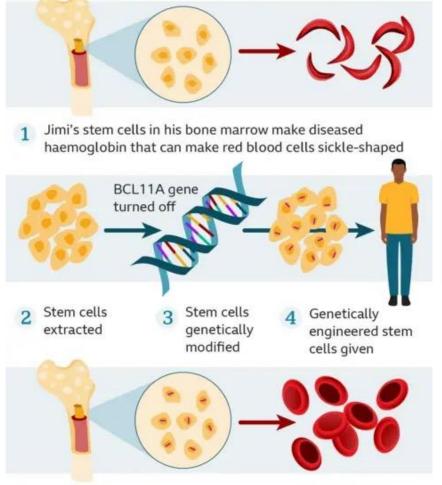
Multiple myeloma

Not just CARs anymore: genetically modified hematopoietic stem cells were recently approved



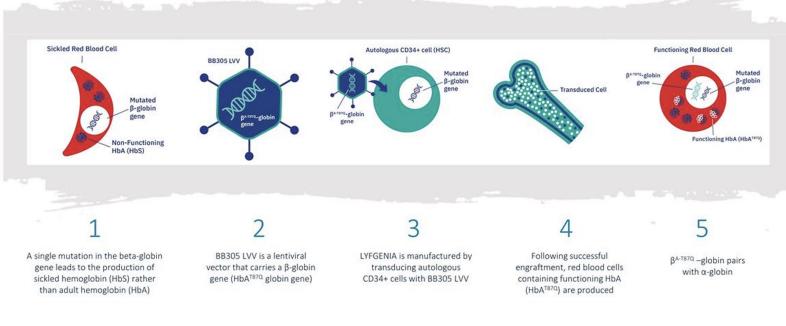
Each approved genetically modified hematopoietic stem cell has unique attributes

exagamglogene autotemcel (exa-cel)

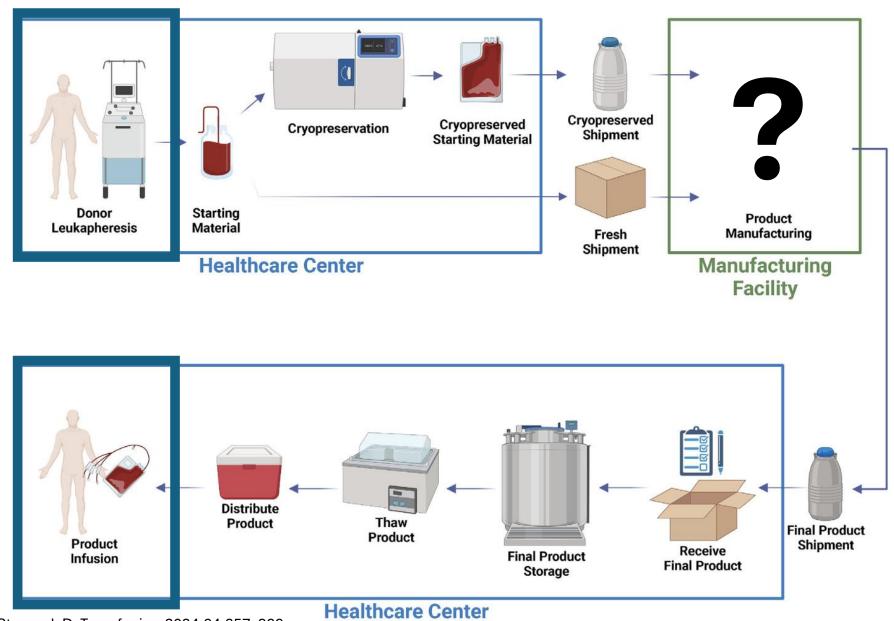


5 Engineered stem cells make healthy fetal haemoglobin and normal red blood cells

lovotibeglogene autotemcel (lovo-cel)



The future of cell and gene therapies is wide open

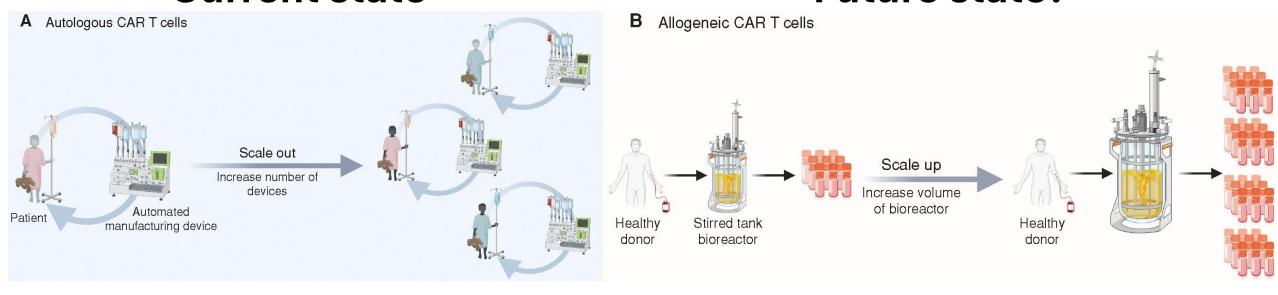


Adapted from: Dinh A and Stroncek D. Transfusion.2024;64:357-366

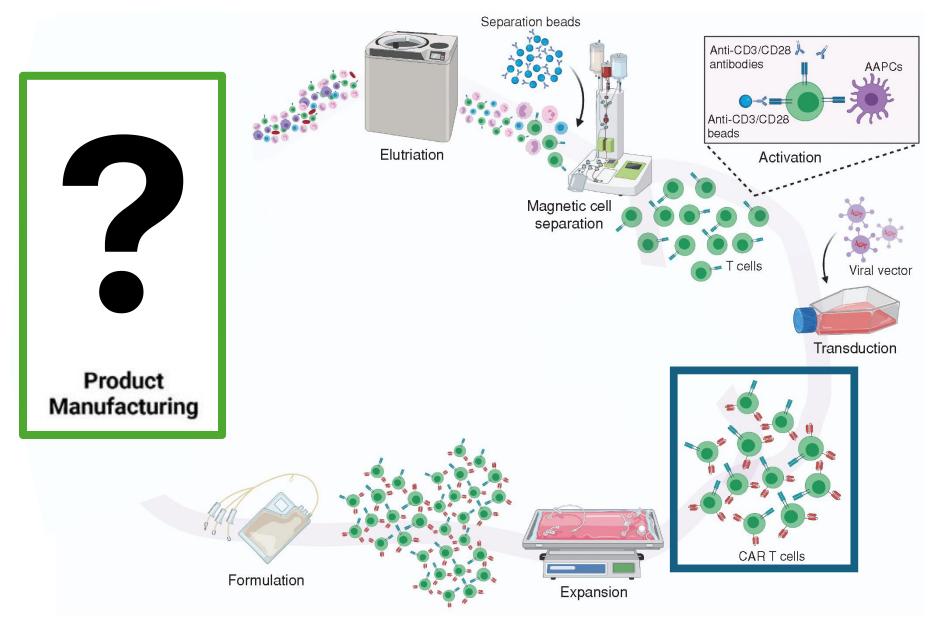
The future of cell and gene therapies is wide open

Current state

Future state?



Any substantial change in the process = a new product

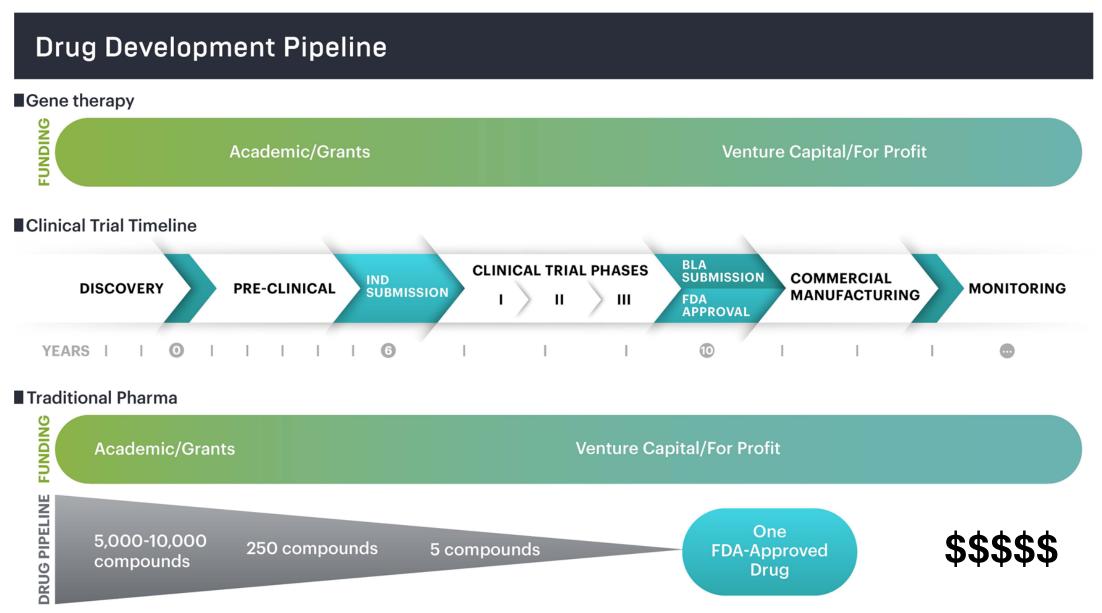


New products must be fully vetted at every stage of the process

Cell therapy production process

	Cell source	Modification	Manufacturing	Testing	Distribution/delivery	Clinical application
Options	AutologousAllogeneicXenogeneic	 Transgenes and synthetic circuit Cas9 genome an epigenome editi Surface modification Biomaterials 	d Bioreactor design		says /• Shipment size and location logistics	 Location and time of administration Timing of stay and recovery
Challen	 Testing for safe Source/donor variability Complex IP consideration 	 Design of function Efficiency of modification Avoid immune response 	 Scalability from preclinical to clinic Batch-to-batch reproducibility Sourcing GMP components 	al Potency Sterility Viability Purity/identif	LogisticsDelivery time and costStorage	 Long-term monitoring Safety Durability of response

New products can take decades to reach approval



No treatment is without risk

WARNING: HEMATOLOGIC MALIGNANCY

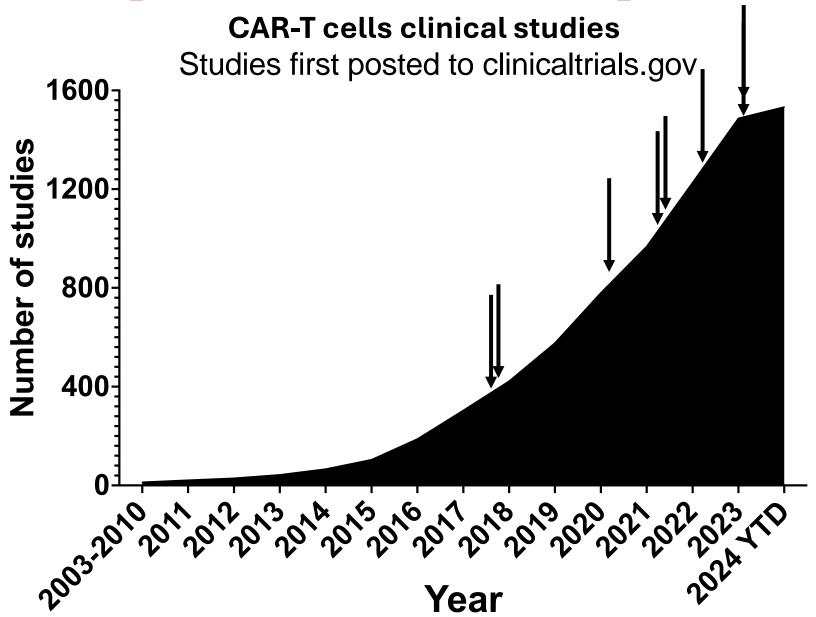
See full prescribing information for complete boxed warning.

Hematologic malignancy has occurred in patients treated with Monitor patients closely for evidence of malignancy through complete blood counts at least every 6 months and through integration site analysis at Months 6, 12, and as warranted. (5.1)

4/18/24

FDA Requires Boxed Warning for T cell Malignancies Following Treatment with BCMA-Directed or CD19-Directed Autologous Chimeric Antigen Receptor (CAR) T cell Immunotherapies

Cellular therapies under clinical development is exploding



Conclusions and considerations

- Genetically modified biotherapies in clinical use include:
 - CAR T cells for B cell malignancies
 - CAR T cells for multiple myeloma
 - Genetically modified hematopoietic stem cells for hemoglobinopathies

- Many parts of the process are under study for new products
 - Source of cells
 - Target
 - disease indication
 - Manufacturing process
 - Etc.

It is an exciting time to be in the field of biotherapies!

Thank you!



Heart of America Association of Blood Banks